

# Jig Grinding Application Study

## Score Die for Can Top Tooling

500 CPW Jig Grinder

- | Carbide score die
- | Entire surface was jig ground complete
- | 50° Formed metal diamond bonded wheel and two electroplated wheels
- | Dressing station using X and W axes to maintain formed wheel
- | Flood coolant used

*Total Grind Time: 54 Minutes*

