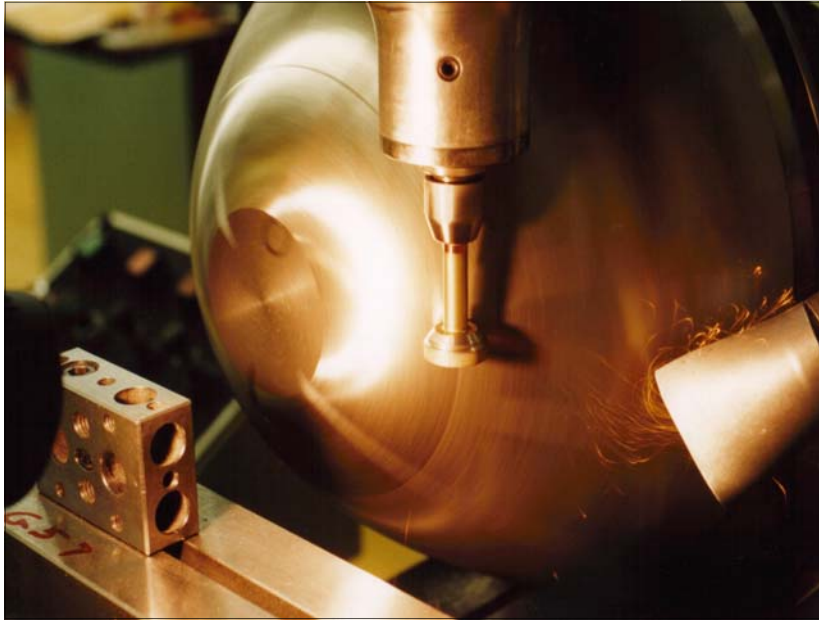


# Jig Grinder Application Study



## Cast Iron Lap

500 CP Jig Grinder with Spin Table

- | Cast Iron Lap
- | Spherical Radius
- | 40K Grinding Head
- | Roughing: 60/80 Borazon Goldline Wheel
- | 0.005 in. Per Pass
- | Finishing: Carbide Silicon Wheel
- | 50  $\mu$ m. Per Pass

