

# Jig Grinding Application Study

## Credit Card Die

1200 CPZ Jig Grinder

- | Plastic sheet trim tool
- | 8 Rectangular pockets
- | Tolerance:  $\pm 0.0001$  in.
- | Surface finish: 12 $\sqrt$
- | 120K grinding head
- | 0.1965 diameter CBN wheel
- | Moore Autosize
- | Moore Autogrind

